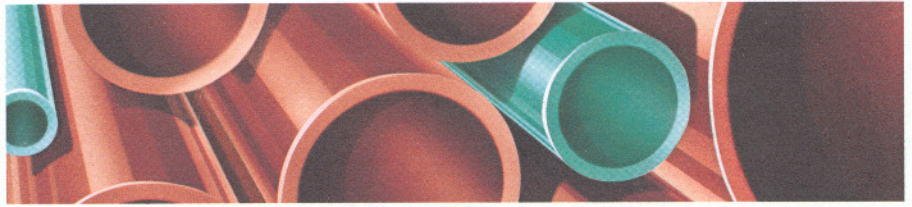


NAP-GARD® PIPE COATINGS



7-1631S "E - Z" STICK

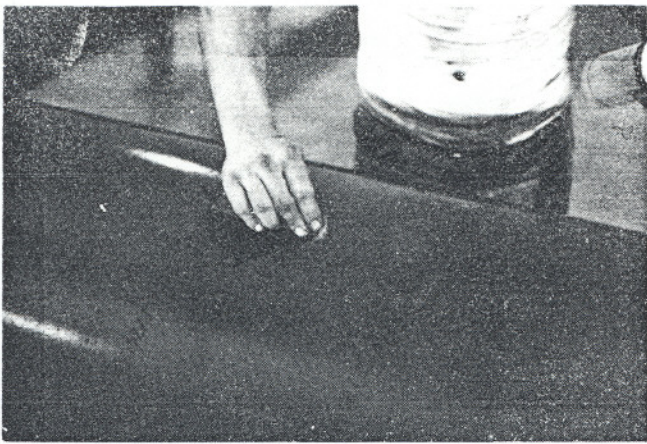
PRODUCT DESCRIPTION

- **Easy to Use**
- **Speeds Production Time**
- **Facilitates Quick Repair at the Ditch**

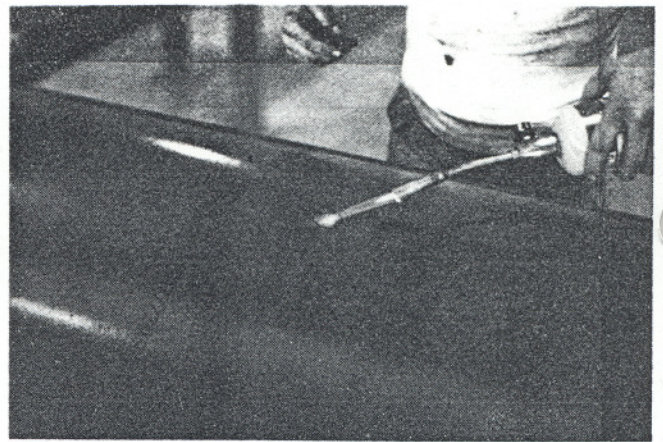
NAP-GARD® 7-1631S "E -Z" Stick is used to quickly repair small holidays and damaged areas of the **NAP-GARD®** fusion bonded epoxy coatings. This polymeric material is provided in "Stick" form and is hot melted onto the area needing repair

APPLICATION GUIDELINES

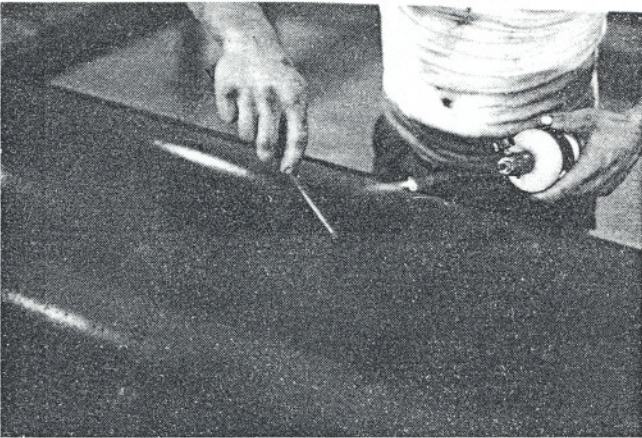
1. Prior to repairs, the area surrounding the defect shall be abraded utilizing 80 grit carborundum cloth and/or a coarse file if the removal of small slivers is necessary.
 2. The surface shall be heated with a small torch until the stick melts when touched to the surface. Avoid charring the surface. The stick shall then be rubbed over the heated surface, building up a smooth puddle of patching compound over the abraded area while heat from the torch continues to be applied. 15 mils minimum thickness is recommended.
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1. Abrade the area.



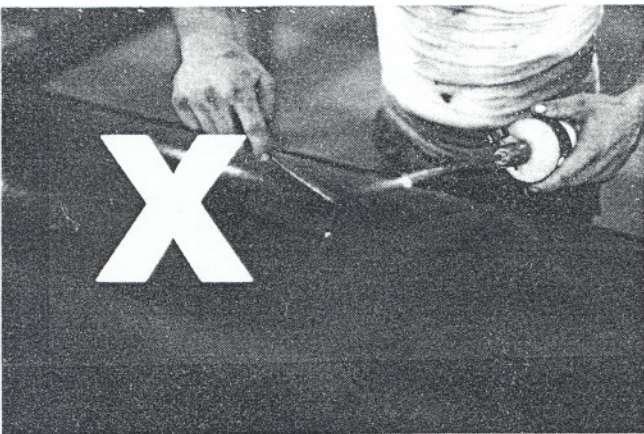
2. Heat the surface with a torch.



3. Melt the "E-Z Stick" onto the surface.



4. Build a smooth puddle. Allow to cool before handling.



WARNING!

5. Never drip the "E-Z Stick" like a candle. This will result in weakened adhesion.

These suggestions and data are based on information we believe to be reliable. They are offered in good faith, but without guarantee, as conditions and methods of use of our products are beyond our control. Suggestions for uses of our products should not be understood as recommendations that they are used in violation of any patents. 10/93

WARRANTY POLICY: The seller certifies that all coatings delivered to the customer in unopened factory filled containers will meet all pertinent quality standards presented in our current published literature. Since matters of surface preparation, application procedures and other local factors that affect performance are beyond our control, we assume no liability for coating failure other than to supply replacement material for a coating shown to be defective. Do not use this product until the current Material Safety Data Sheets have been read and are fully understood. Manufacturer will not be liable for any injuries, damages or other losses deriving directly or in consequence of the purchaser's use of the product. Purchaser shall determine suitability of this product for his own use, and thereby assumes all risks and liabilities in connection therewith.